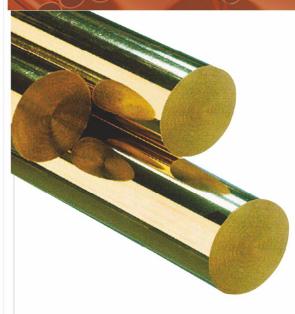
## Copper & Copper Alloy Rods/Bars & Hollows



## **BILLETS & INGOTS**

• Size Range: 4" DIA - 18" DIA in (4") 100mm to (18") 460mm Weights upto 900Kgs

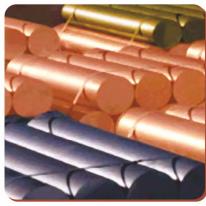
The billets are manufactured via a Direct Chill caster (DC casting equipment), in our group manufacturing unit for the specific purpose of manufacturing billets of copper and copper alloys, for both internal consumption as well as for export to customers.

The billet output from our DC caster is with uniform chill and equiaxed grain which helps in further hot working like extrusion or forging due to ease in grain boundary sliding and at the same time, the compact structure helps avoid any flaw like pin hole, porosities etc, during casting vibration in the mould and gives fine grain and very good billet surface.

Further, THE BILLETS ARE ALSO CHECKED IN HOUSE, UNDER ULTRA SONIC, DYE PENETRATION
AND MACRO ETCHING, FOR SOUNDNESS, GRAIN STRUCTURE AND CHECKING THE FINAL RATE OF
SOLIDIFICATION AL OF WHICH ENSURES THAT THE PRODUCT IS TOTALLY SUITABLE FOR FORGING OR EXTRUSION
APPLICATIONS.

We can offer the billets in dia sizes of 8", 10" and 12" and upto 18" and final weight of nearly 800 to 900 kgs, with machined surfaces, fully peeled and ends cleaned.

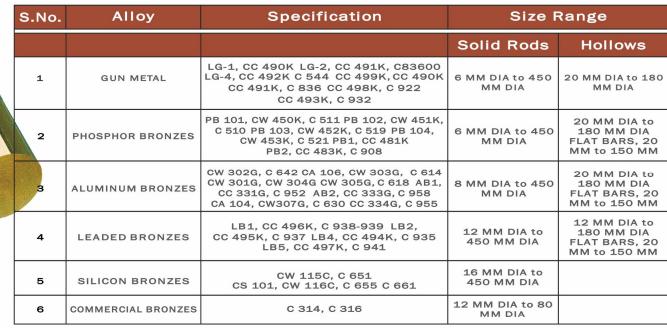








## Copper & Copper Alloy Rods/Bars & Hollows



S.No.	Alloy	Specification	Size Range
			Solid Rods
1	COPPER TELLURIUM	CDA 145, CW 118C, C 109	6 MM DIA to 450 MM DIA
2	COPPER SULPHUR	CDA 147, CW 114 C	6 MM DIA to 450 MM DIA
3	COPPER CHROMIUM	CDA 182, CW105C, CC 101	6 MM DIA to 450 MM DIA
4	COPPER CHROMIUM ZIRCONIUM	CDA 18150, CW 106C	6 MM DIA to 450 MM DIA
5	COPPER CHROMIUM NICKEL SILICON	CDA 180	12 MM DIA to 450 MM DIA
6	COPPER BERYLLIUM	CW 103C CW 104C, C 175 CW 110C, C 175 10	12 MM DIA to 80 MM DIA
7	LEADED COPPER	CDA 187	9 MM DIA to 80 MM DIA

